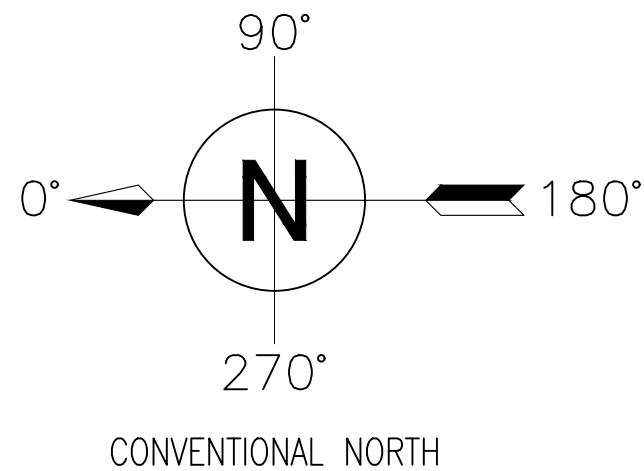




COMM. A.E. C 300-01

- 1 - ALL DIMENSIONS ARE IN mm
- 2 - INCINERATOR SHELL AND LEGS PAINTING : PRIMER ONLY - SANDBLASTING SA 2.5 PLUS  
ONE COAT OF 75 MICRONS INORGANIC ZINK
- 3 - FLANGE FACE : SMOOTH FINISH 125 - 250 AARH
- 4 - FABRICATION TO BE PER ASME VIII DIV. 1
- 5 - CONSTRUCTION TOLLERANCE TO BE PER ASME VIII DIV. 1
- 6 - LADDER AND PLATFORM : HOT DIP GALVANIZED
- 7 - RAIN SHIELD TO BE FABRICATED AND INSTALLED AT SITE AFTER REFRACTORY LINING INSTALLATION
- 8 - NOZZLE NECK OF MANHOLES TO BE CARBON STEEL PIPE A 106 GR. B OR FROM PLATE A 516 GR. 70  
FROM PLATE A 516 GR. 70 LONGITUDINAL WELD TO BE 100% X-RATED

|                                                                                                                                                          |      |          |           |                              |        |
|----------------------------------------------------------------------------------------------------------------------------------------------------------|------|----------|-----------|------------------------------|--------|
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|                                                                                                                                                          | CKD. | -        | F.M.A.    | DWG. 30001-A1-100            | REV. 3 |
|                                                                                                                                                          | APP. | -        | ALFA ENG. | SCALE: 1:50                  |        |